The 124-year heritage of Mercedes-Benz is rich with evidence of our respect for the earth and its inhabitants, both in the vehicles we make and in the ways we make them. We introduced the world’s first CFC-free car, not just in its air conditioning but throughout its entire manufacturing process. We’ve been using water-borne paints for years, and source the wood for our interior trim from responsibly sustained forests. We’ve been pioneering advanced powertrains for generations, from today’s new hybrid models and 50-state clean diesels to the fuel cell vehicles of tomorrow. Mercedes-Benz is also legendary for producing automobiles of extraordinary durability, with 80% of the vehicles sold in the last 20 years — and a remarkable 75% of all the vehicles we’ve ever sold in the U.S. — still on the road. After all, it takes virtually the same amount of energy to build vehicles that last as ones that won’t.

Our new, more compact brochures consume fewer resources as well, starting with the recycled coated paper they’re printed on. It contains at least 10% post-consumer waste, has earned Chain of Custody certifications from the Sustainable Forestry Initiative® (SFI) and Forest Stewardship Council® (FSC), and is produced using Green-e® certified renewable energy. And the brochures are printed in facilities that purchase renewable energy — including wind, solar, and hydropower — and use technologies that reduce both their carbon footprint and the emission of volatile organic compounds (VOCs) into our small blue planet’s atmosphere. Caring innovation comes from blue-sky thinking — sometimes quite literally. It’s what you can expect from the automaker who’s been sharing this planet with you for longer than anyone.

This is who we are. This is Mercedes-Benz.
When Mercedes-Benz set out to build a 7-passenger full-size SUV, the goal was not simply to make a bigger vehicle. That would have been small thinking. The objective was an SUV that outperforms by every measure that matters to you — whether it's the safety engineering you want for your ever-growing family, the abundant luxury and space you deserve, the ample towing capacity you need, or the bountiful innovations that make life easier in countless ways.

The result is not just a full-size SUV. It’s a more fulfilling SUV. This is the 2010 GL-Class.

Full-size luxury. Just one of its many dimensions.
With an EPA estimated 23 highway mpg, the GL 350 BlueTEC can go farther on a gallon of fuel (even B5 biodiesel) than any full-size SUV, or up to 600 miles per tank.

The GL 350 BlueTEC starts with cleaner combustion of its diesel fuel, and finishes by converting nitrogen oxide emissions into pure, harmless nitrogen and oxygen.

With a high-output/turbo diesel engine V-6, the GL 350 can sprint to 60 mph in just 6.9 seconds, while the GL 550 can reach that speed in just 6.4 seconds.

Standard 4MATIC all-wheel drive includes a pushbutton off-road driving program and Downhill Speed Regulation for more surefooted control of rugged terrain.

Engine
3.0-liter turbodiesel V-6, 210 hp @ 3,800 rpm, 400 lb-ft net torque @ 1,600–2,400 rpm
Transmission: 7-speed automatic
Wheels: 20” twin 5-spoke with runflat tires
Suspension: Air suspension with 4-wheel level control
Drivetrain: 4MATIC all-wheel drive

GL 350 BlueTEC

Engine
4.6-liter gasoline V-8, 335 hp @ 6,000 rpm, 339 lb-ft net torque @ 2,700–5,000 rpm
Transmission: 7-speed automatic
Wheels: 19” 5-spoke
Suspension: Air suspension with 4-wheel level control
Drivetrain: 4MATIC all-wheel drive

GL 450

Engine
5.5-liter gasoline V-8, 382 hp @ 6,000 rpm, 391 lb-ft net torque @ 2,800–4,800 rpm
Transmission: 7-speed automatic
Wheels: 21” AMG 5-spoke
Suspension: Air suspension with 4-wheel level control and Adaptive Damping System (ADS)
Drivetrain: 4MATIC all-wheel drive

GL 550

Engine
3.0-liter turbodiesel V-4, 240 hp @ 4,000 rpm, 450 lb-ft net torque @ 1,600-2,400 rpm
Transmission: 7-speed automatic
Wheels: 20” twin 5-spoke with runflat tires
Suspension: Air suspension with 4-wheel level control
Drivetrain: 4MATIC all-wheel drive

GL 450 shown at left with optional AMG 5-spoke wheels, Premium 1 Package, and DISTRONIC.

GL 550 shown above with black paint and optional PARKTRONIC, brushed aluminum running boards and Premium 3 Package. Please see endnotes in back of brochure.

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GL 550 shown above with black paint and optional PARKTRONIC, brushed aluminum running boards and Premium 3 Package. Please see endnotes in back of brochure.

Make big tracks. Leave smaller footprints. Whether you’re navigating a mountain pass or negotiating a freeway onramp, the GL-Class lets you wield its mighty torque with a gentler touch to the environment. Its powerful engines — two gasoline V-8s or a clean diesel BlueTEC V-6 — are all certified as Ultra Low Emission Vehicles even in the most stringent of the 50 states. To help you exercise its power wisely, a 7-speed automatic transmission adapts to your driving style, and 4MATIC all-wheel drive directs the engine’s torque to the tires that can best convert grip into go. Now you can earn respect and show it at the same time.

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GL 450 shown at left with optional AMG 5-spoke wheels, Premium 1 Package, and DISTRONIC.

GL 550 shown above with black paint and optional PARKTRONIC, brushed aluminum running boards and Premium 3 Package. Please see endnotes in back of brochure.
Like every Mercedes-Benz, it’s engineered to stay out in front. The most comforting part of feeling in control is leaving life’s worries behind you. With self-leveling 4-wheel independent air suspension, Electronic Stability Program (ESP®) with Trailer Stability Assist, and generously sized alloy wheels wrapped around massive 4-wheel disc brakes, each element of the GL-Class chassis works in seamless concert to let you lead the way with confidence. Every GL-Class can tow up to 7,500 lbs, so if your weekend getaways include things that are also generously sized, you can keep them safely behind you as well.

The self-leveling air suspension features a double wishbone front/multilink rear design, for secure handling and a supple ride, even with a full load on board.

When starting off on a steep slope, Hill Start Assist automatically holds the brakes for a moment after the driver releases the brake pedal, to help prevent rollback.

If standard Trailer Stability Assist senses trailer oscillation while you’re towing, it strategically applies the vehicle’s brakes to help bring it all back under control.

The GL 450 features 19” wheels, while 20” wheels with runflat tires are standard on the GL 350 BlueTEC and a GL 450 option. Super-sized 21” alloys outfit the GL 550.
A history of predicting the future, and looking out for yours.

From the 1951 patent on the crumple zone to the Electronic Stability Program (ESP®) in the 1990s, Mercedes-Benz has a legacy of inventing safety firsts that quickly become industry standards. It’s why the GL-Class leads the way in safety engineering, with innovations you won’t find on other full-size SUVs. Nine standard air bags and an advanced Tire Pressure Monitoring System are but two of the occupant-protection and accident-avoidance systems working within its rugged uni-body. It’s the only full-size SUV with PRE-SAFE — a Mercedes-Benz innovation that can sense an impending collision and help to better prepare the front-seat occupants and their restraint systems. Even by peering just a few seconds ahead, it looks out for your whole future.

Nine standard air bags offer 13-way protection.5 Window curtain air bags offer coverage to all three seating rows, while a knee air bag better protects the driver. Every air bag and seat belt includes an Emergency Tensioning Device, and seat belt-force limiters offer 5 Window curtain air bags offer coverage to all three seating rows, while a knee air bag further protects the driver. Every air bag and seat belt includes an Emergency Tensioning Device, and seat belt-force limiters offer:

Every GL-Class features the exclusive PRE-SAFE® system. If PRE-SAFE detects that a frontal collision or rollover is imminent, it can tighten the front seat belts and roll down the windows and sunroof, all to better prepare the occupants.

Standard NECK-PRO active front head restraints help to reduce whiplash injuries in a rear impact. After a collision, the standard POST-SAFE system can automatically turn on the hazard flashers and interior lights, unlock the doors and shut off the engine.7

Every GL-Class shown with optional Barolo Red metallic paint, PARKTRONIC, brushed aluminum running boards and Lighting Package. Please see endnotes in back of brochure.

The GL-Class knows the best way to survive an accident is to avoid one altogether. So its agile handling is backed by 4-wheel ventilated antilock disc brakes with Brake Assist, yet another emergency-sensing innovation pioneered by Mercedes-Benz.
The 2010 GL-Class. Impressive need not be imposing in a full-size 7-passenger SUV. The solid, substantial presence of the GL-Class comes from efficient packaging that combines one of the longest wheelbases in its class with short overhangs and a tight turning circle, for a smooth ride and easy maneuverability. And its design blends crisp, timeless lines with cutting-edge technology. New taillamps and optional Daytime Running Lamps enhance visibility with long-lasting LEDs. While redesigned 19, 20 or 21" wheels, additional brushed aluminum accents, and new stainless-steel front and rear skid plates all add to its enduring appeal.

Dual glass sunroofs. Even the 3rd-row passengers can enjoy a first-class view of the sky. Both a fixed-glass rear sunroof and a power glass front sunroof are standard.

Sunscreen glass. In addition to the rear privacy glass on every GL-Class, infrared-reflecting glass on the GL550 blocks 99% of ultraviolet rays from entering the cabin.

Power liftgate. Part of the Premium 1 Package, this option offers remote-control access to the cargo area — helpful on a rainy day or with an armful of packages.

Lighting Package. For improved vision and visibility, optional Bi-Xenon headlights include Active Curve Illumination, headlamp washers and LED Daytime Running Lamps.
First-class seating. Beyond its standard luxuries, seating options include Active Ventilated front seats, heated 2nd-row seats, and a Full Leather Seating Package that adds new ambient interior lighting. A heated steering wheel is also available.

Flexible configurations. From passengers to packages, the GL-Class is loaded with versatility. The 2nd-row seats easily fold in a 60/40 split. The 3rd-row seats offer class-leading legroom, easy access, and power-fold completely flat in a 50/50 split.

Premium 1 Package. This popular option collection includes the COMAND system — a vivid 6.5” display unifying hard-drive-based navigation, SIRIUS® Satellite Radio with SIRIUS Traffic™, HD Digital Radio, iPod® integration, memory card reader, 4GB of digital music storage, plus a rear view camera and much more.

GL-Class. In every dimension of both roominess and luxury, the 7-seat GL-Class cabin is accommodating on a grand scale. From the heated 8-way power front seats to the 55/45 split third row that power-folds flat at the touch of a button, and from the dual-zone — or optional 3-zone — climate control to the 6-disc DVD/CD changer, there’s something for everyone to enjoy. For the driver, a hands-free Bluetooth® interface, 4-way power lumbar support and a leather-wrapped multifunction steering wheel deliver comfort and control. It’s all matched by a refined driving demeanor unexpected in a full-size SUV, but the measure of a Mercedes-Benz.
Every GL-Class is outfitted with standard features and systems designed to enhance every drive with performance, luxury and security – from automatic light-sensing headlamps, LED taillamps and rain-sensing wipers to the 13-way protection of nine standard air bags. Other refinements include dual-zone climate control, heated front seats, an in-dash 6-disc DVD/CD player, a hands-free Bluetooth® interface, 10 power rear quarter windows and power-folding 3rd-row seats. To tailor your GL-Class even more precisely to your life and your style, an array of optional innovations, enhancements and conveniences are offered individually, or packaged together at significant savings over their individual value.

For more information, visit www.mbusa.com

GL-Class options and packages.

GL 350 (BlueTEC)  GL 450  GL 550

<table>
<thead>
<tr>
<th>INDIVIDUAL OPTIONS</th>
<th>GL 350 (BlueTEC)</th>
<th>GL 450</th>
<th>GL 550</th>
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<tbody>
<tr>
<td>PARKTRONIC</td>
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<td>Wood/leather steering wheel</td>
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<tr>
<td>Heated steering wheel</td>
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<tr>
<td>Active Ventilated front seats (requires Full Leather Seating Package)</td>
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<tr>
<td>Heated 2nd-row seats</td>
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<td>3-zone automatic climate control</td>
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<td>Rear Seat Entertainment system – dual-source DVD with 2 sets of wireless headphones and 2 remotes</td>
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<td>Rear Seat Entertainment system pre-wiring</td>
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<tr>
<td>Light Birch interior wood trim</td>
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<tr>
<td>Chrome roof crossbars</td>
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<tr>
<td>Brushed aluminum running boards with rubber studs</td>
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<tr>
<td>Class IV trailer hitch (7,500-lb capacity)</td>
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GL 350 (BlueTEC)  GL 450  GL 550

<table>
<thead>
<tr>
<th>OPTION PACKAGES</th>
<th>GL 350 (BlueTEC)</th>
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<th>GL 550</th>
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<tbody>
<tr>
<td>Premium 1 Package:</td>
<td>• Auto-dimming mirrors</td>
<td>• COMAND system with hard-drive navigation</td>
<td>• iPod®/MP3 media interface and cable (in glovebox)</td>
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<tr>
<td></td>
<td>• SIRIUS® Satellite Radio® with SIRIUS Traffic™</td>
<td>• Memory steering columns and side mirrors</td>
<td>• Memory steering columns</td>
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<td></td>
<td>• Rear view camera</td>
<td>• Dual voice activated system with Bluetooth®</td>
<td>• Dual voice activated system</td>
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<td></td>
<td>• 115V AC power outlet</td>
<td>• HD Digital Radio®</td>
<td>• HD Digital Radio®</td>
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<tr>
<td>Premium 2 Package:</td>
<td>• harman/kardon LOGIC7® surround-sound system with Dolby® Digital 5.1</td>
<td>• KEYLESS-GO</td>
<td>• KEYLESS-GO</td>
</tr>
<tr>
<td>Full Leather Seating Package:</td>
<td>• Full leather upholstery</td>
<td>• Premium interior and ambient lighting packages</td>
<td>• Comfort front head restraints</td>
</tr>
<tr>
<td>Lighting Package:</td>
<td>• Bi-Xenon headlamps with Active Curve Illumination</td>
<td>• Headlight wiper system</td>
<td>• LED daytime running lamps</td>
</tr>
<tr>
<td>Appearance Package:</td>
<td>• 20” twin 5-spoke alloy wheels with runflat tires (standard on GL 550)</td>
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</tbody>
</table>

GL 450 shown at left with optional Obsidian Black metallic paint and Appearance Package. Please see endnotes in back of brochure.
### Color and Trim

#### INTERIOR UPHOLSTERY
- Cashmere
- Ash
- Black

#### EXTERIOR WOOD TRIM
- Burled Walnut
- Light Oak

#### EXTERIOR PAINT COLORS, NON-METALLIC
- Arctic White
- Black
- Capri Blue
- Cashmere
- Obsidian Black

#### EXTERIOR PAINTWORK, METALLIC
- Barno Red
- Capri Blue
- Iridium Silver
- Savage Silver
- Verde Brook

#### ENDNOTES
1. 2009 EPA estimated fuel economy. 2010 figures unavailable at time of printing. See your dealer. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. Your actual highway mileage will probably be less than the highway estimate. Driving range claim based on fuel tank capacity and 2009 highway estimate.
2. Stated rates of acceleration are based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
3. Models with runflat tires are not provided with a spare tire.
5. WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 13. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, APPROVED CHILD RESTRAINT SYSTEM. THE AIR BAG DEPLOYMENT WARNING LIGHT WILL ILLUMINATE 3 SECONDS PRIOR TO THE DEPLOYMENT OF THE AIR BAG.
6. PRE-SAFE closes the side windows and sunroof when the system's sensors detect side movement that suggests a possible accident.
7. POST SAFE features only operate when the Supplemental Restraint System (SRS) deploys.
9. Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.
10. Bluetooth® does not provide phone charging or external antenna. Voice interactivity feature is dependent on selected handset. Visit www.mbusa-mobile.com for details. Phone sold separately. See dealer for a list of approved compatible phones.
11. While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should consult the map or visual display only in a safe driving environment.
12. SIRIUS® hardware and subscription required. Other fees and taxes may apply. Subscription governed by SIRIUS Terms & Conditions at sirius.com/serviceterms. Prices and programming are subject to change. SIRIUS Radio U.S. service only available in the 48 contiguous United States and the District of Columbia. Service available in Canada; see www.siriuscanada.ca.
13. All iPod® devices are sold separately. Feature not compatible with iPod Shuffle. See dealer for details.
14. Rear view camera does not audibly notify driver of objects outside the system's field of view, which includes nearby objects.
15. Wood/leather steering wheel and heated steering wheel may not be ordered together.
16. Rear Seat Entertainment system and Rear Seat Entertainment system pre-wiring may not be ordered together.
17. Optional on selected models.
18. Standard on all models.
For a small blue planet

The 124-year heritage of Mercedes-Benz is rich with evidence of our respect for the earth and its inhabitants, both in the vehicles we make and in the ways we make them. We introduced the world’s first CFC-free car, not just in its air conditioning but throughout its entire manufacturing process. We’ve been using water-borne paints for years, and source the wood for our interior trim from responsibly sustained forests. We’ve been pioneering advanced powertrains for generations, from today’s new hybrid models and 50-state clean diesels to the fuel cell vehicles of tomorrow. Mercedes-Benz is also legendary for producing automobiles of extraordinary durability, with 88% of the vehicles sold in the last 20 years — and a remarkable 75% of all the vehicles we’ve ever sold in the U.S. — still on the road. After all, it takes virtually the same amount of energy to build vehicles that last as ones that won’t.

Our new, more compact e-brochures consume fewer resources as well. Each one has been designed to be enjoyed on virtually any computer screen, even a laptop, so you need never print a paper copy at all. By doing so, together we are saving the energy associated with conventional printing, and eliminating the waste and emissions as well. Caring innovation comes from blue-sky thinking — sometimes quite literally. It’s what you can expect from the automaker who’s been sharing this small blue planet with you for longer than anyone. This is who we are. This is Mercedes-Benz.