





W.O. Bentley's vision is burning bright.



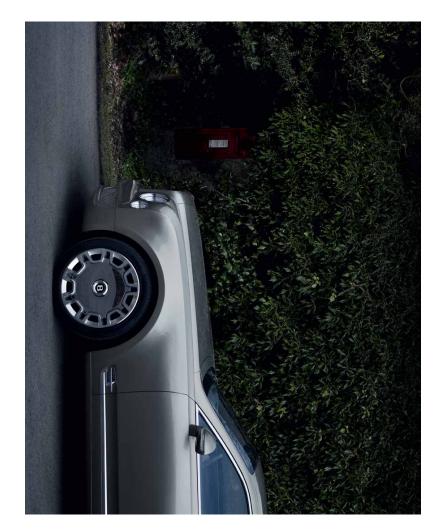






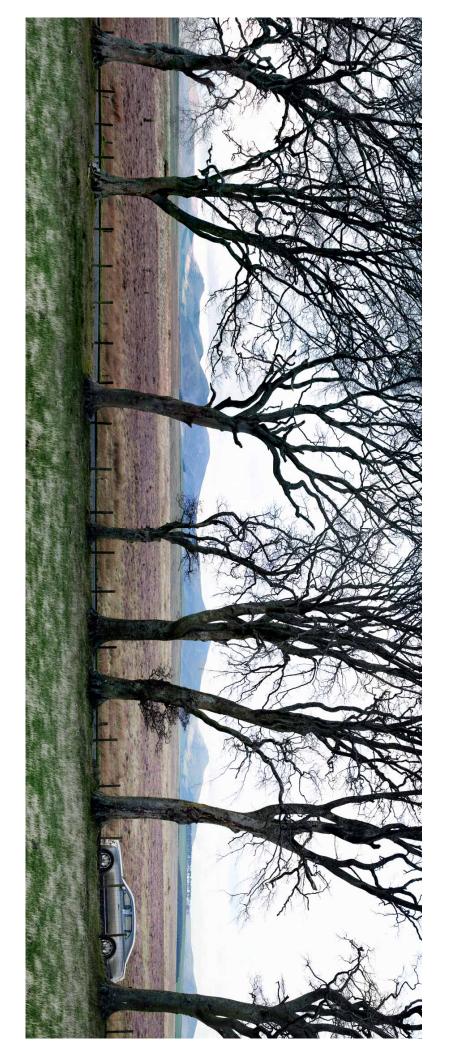
















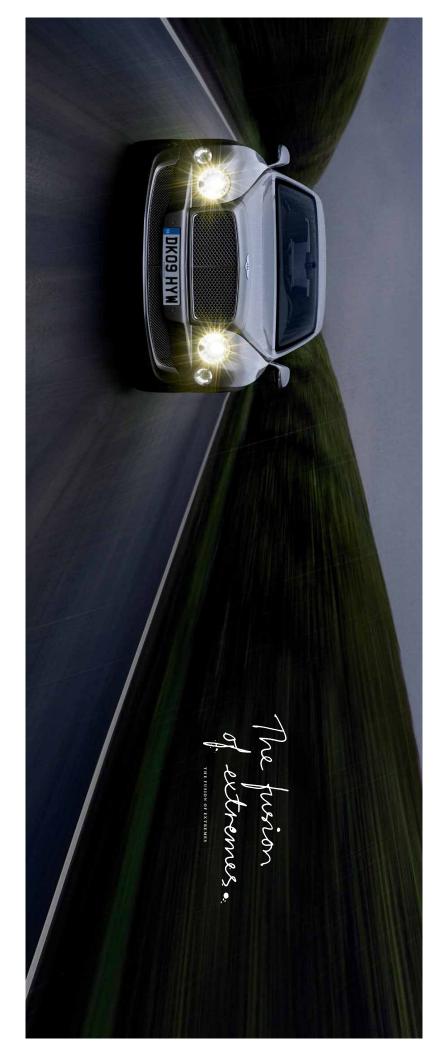










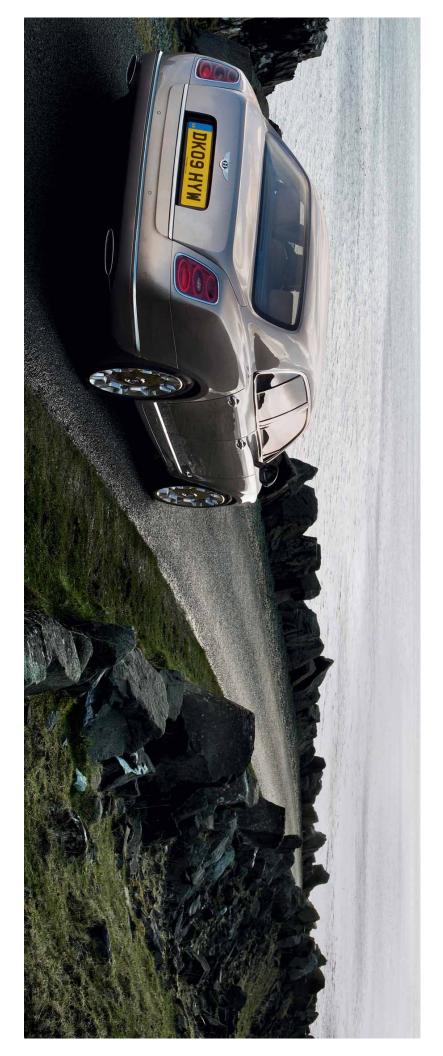








Performance.



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Bentley Mulsanne

THE PINNACLE OF BRITISH MOTORING

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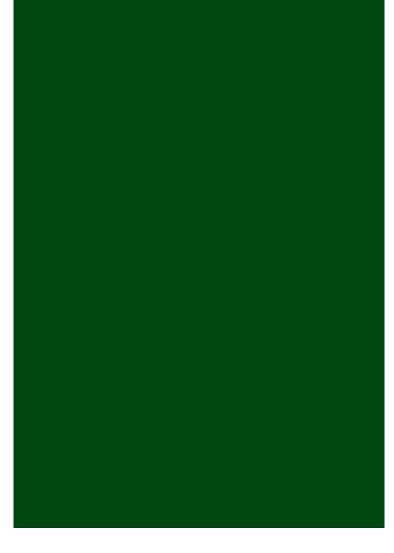
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The spirit of the Grand Tour has n been as much a part of the Bentey g philosophy as record breaking or performance, engineering passion p and refined design. Ever-present re from the very carliest days of in the company, when founder T W.O. Bentey created cars that could thrill and cosset in equal e

opposite: a Bentley at the pinnacle of British luxury motoring As you browse through this feature guide, we hope you'll gain deeper insights into the exquisite details that manks a Bentley like nothing else on the road.



We are the aroduction. WE ARE THE OPPOSITE OF MASS PRODUCTION

Mulsanne. Taking its inspiration in from some of the greatest of W.O. Bentley's creations, Mulsanne 1 generates its own echoes of that remarkable era, when cars such as Bentley's unparalleled 1930 four-door 8-litre – the fastest Every minute in a Bentley is a journey of discovery and none more so than in the all-new yesteryear, in a car that makes the joy of driving its central focus. Whether you are behind the

Bentley has truly revived the Grand Tourer concept of anything like it. With the new Mulsanne, match. Britain had never produced machine of its time – set standards that no other car maker could

> 3) 3



stand still, for this is a sublime car laced with power; enabling

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wheel or as a passenger, every journey is an event. Mulsanne is about becoming immersed in the drive on all levels – comfort, exhilaration, and relaxation. Quite simply, we took everything we knew about Bentley and distilled

it into our new flagship car. Within the Mulsanne's sump-

tuous interior time can seem to

converse and enjoy themselves in impeccable style, even when driven at remarkable speeds. Modern Bentley motoring is about more than just driving, of course. It is also an expression of exclusivity, power, refinement its occupants to drive, relax,

and elegance. The Mulsanne is the purest expression yet of that unique Bentley DNA. From the effortless acceleration officed by the twin-turbocharged V8 engine to the clarity and discerning restraint of the instrumentation and exquisitely packaged technology, it represents a car built without compromise.

British grand touring and like its predecessors it offers the world's most exclusive driving experience – some call ite 'hune Bentley'. We call ite 'Mulsanne'. Inspired by our heritage, it is a thoroughly modern statement of

Exterior DESIGN



The Epitome of Power and Refinement

The brief given to Bentley's design team was simple yet demanding: create a flagship car that seamlessly mixes the very best of modern technology and engineering with the unique heritage of the Bentley marque. In doing so, they have produced a grand new Bentley that stands at the pinnacle of British motoring.

Our aim was to clevate the motoring experience to a new level of comfort, refined enjoyment and performance for both driver and passengers.

are the soft the past. Grazing upon the Mulsame, you are greeted by an entirely new creature - from the slock exercior to the superbly appoint and refined incerior. The Mulsame's design is a unique

The challenge was to balance elegance and solidity. Echoing forward thinking with authentic the signature Bentley design heritage – to blend progressive cues of the past, the Mulsanne



 lines with classic cues. To achieve
 features a bold frontal design

 this ambitious goal, we had to lift
 dominated by the traditional

 our eyes to the horizon and design
 Bentley matrix grille and

 a vehicle tha drew on the great
 prominent, round inner headlamps

 Bentleys of the past.
 with chrome surrounds, flanked

 Gazing upon the Mulsame,
 by two, smaller outboard lamp

 you are greeted by an entirely
 clusters, all featuring the latest

 new creature – from the sleek
 in LED lighting technology.

 and refined interior. The
 mascor is available as an option.

 Mulsame's design is a unique
 Ruisin as obje and yin the

 Mulsame's bloodline with classic
 Mulsame's bloodline with classic

Ξ

sporing proportions distinctly evident. The long bornet, short front overhang and longer rear overhang help to convey a sense of dynamism and movement, reinforced by muscular haunches and sharply sculpted lines which flow gracefully from the front wings to the rear, hinting at the phenomenal levels of power and torque that are in reserve at all times. Uniquely designed 20-inch wheels (and optional 2+inch) reinforce the Mulsanne's powerfull stance.



fitional powerful stance. Ind powerful stance. Ind the latest toology.





the rear, complementing the exquisitely formed roof pillars, achieved. Take, for example, the elegant rear windscreen, which to 500°C and then forced into the curving surfaces around a complex hand-brazing process to create perfect joins along the the watchful eye of experienced but can only be created under shape using air pressure. aluminium panels are heated as Superforming, in which forms were created using an advanced process known the rear windscreen. coach-builders, who undertake This provides a flawless line into is fully enveloped by coachwork. Bentley coachbuilt feel has been technology and skills, an authentic In other areas the car's elegant



The degant front wings, for example, can only be formed as a single panel thanks to this rechnology. As part of the design process, we also used lightweight materials in areas you cannot see to allow us to continue to use classic Bendey materials in areas that you can truly appreciate. The lights are designed to provide drivers with the best roa vision available. The light from the Xenon headlamps provides

every other part of the car.

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70 percent more output than

eowenriotaal halogen headlamps. For an added look of distinction, the chrome bezels are embossed with the Bentley name. Three new wheel designs, with two different finishes, are available for the Mulsanne in both standard ze-inch or optional 21-inch sizes. So whatever style you opr for, you can rest assured that the same attention to detail has gone into creating them as

MULSANNE FEATURES The Mulsane utilizes advanced methods such a Superforming to produce a 'coarboluit' finish. Many parts of the exterior are built and finished entrely by hand. Six different wheel snyle and finish combinations available.





Only the Finest Materials ONLY THE FINEST MATERIALS

tailpipes, which are crafted to grille is built from solid stainless of as the car's 'jewellery'. The classic Bentley matrix radiator steels to fashion what we think you will see that we have used surrounds, and sleek, oval only the highest grade stainless that adorns the car's exterior and some of the gleaming brightware is no different. Get up close to car we build and the Mulsanne finest materials throughout every steel as are the elegant window

> jewels beautiful in their own right but each piece of brightware 'floating' LED tail lights. serves a specific purpose for the overall impression. Note, for echo the elliptical curves of the windows. An advanced keyless you but as much attention to entry system unlocks the car for a crisp, defined edge around the finish around the side glass creates example, how the polished steel Not only are the stainless steel detail and craft has still gone into the Mulsanne's metal door handles

We take great pride in using the

optical tease to the senses. is precisely positioned to show a Behind each one, a mirror finish as any other part of the car.

Bentley's designers were against using a visible aerial that could on the inside of the handle - an reflection of the tactile knurling

interfere with the exterior design of the car and instead fashioned an advanced composite bootlid

> antennae for the car's electronic systems. into which are 'sandwiched' the Further optional brightware is

available including a beautiful

steel lower grilles and wing vents door pillar finishers and stainless jewel fuel filler cap, stainless steel

Advanced keyless entry and ignition offers high security with convenience. The car auromatically unlocks and starts at the touch of a button. Mulsanne's exterior brightware is fashioned from solid Features such as satellite antennae are hidden away to ensure unbroken visual lines. MULSANNE FEATURES

X 1 Cr Ø

5

R 1 1 X Optional brightware such as a chrome radiator shell, Flying 'B' mascot, stainless steel grilles and door pillar finishers are available. stainless steel.

INTERIOR DESIGN



. We start where others stop. WE START WHERE OTHERS STOP

Flagship Bentleys are as set with the aim of producing the finest possible interior for the new highly challenging targets were and handcrafting. car. The result is a contemporary

the present day and incorporated the signature features that have that the new Mulsanne's cabin their outer looks and to ensure defined our cars from the 1920s to research programme to identify interior design team created a was equally awe-inspiring, the renowned for their interiors as

standards.

interior that is a remarkable mix those lessons as they created an

positioned mood lighting and

the entire build process goes into

Robin Page says: "Almost half

As Head of Interior Design,

atmosphere where carefully inside and you immediately

become immersed in a unique A Bentley's interior is unlike any other car in the world. Step executed to the highest possible reflects traditional Bentley values, hand-crafted cabin that fully

Bentley heritage. characteristics such as material craftsmen and women, the design of modern design and classic design, smell, colour harmony team created a list of key interior and talking to owners and retired Once these were established, By studying vintage Bentleys driving comfort. exquisitely packaged for your advanced technology - all veneers and some of the most stainless steel, smooth wood the aroma of leather hides mix with finishes such as knurled One such example of the

studying vintage cigar lighters that were used in older Bentleys console of the Mulsanne. switches used on the centre for the exquisite glass-like which the lighter's glowing element could be seen. So taken in creating the interior is that they became the inspiration beautifully crafted were these These had a glass top through a design feature that arose from remarkable attention to detail

> mass production - we start where others stop." way of working is the opposite of Mulsanne. At Crewe, Bentley's crafting the interior of the new



Attention to the smallest detail

ATTENTION TO THE SMALLEST DETAIL

commitment that every one of meticulous manner - at a pace set by the attention to detail and of hours, we work in a more cars are assembled in a matter In an era where even some luxury that you will find throughout the Mulsanne's remarkable interior. extraordinary quality and finish the word that best sums up the Craftsmanship - it's probably our craftsmen and women bring

reasons are clear.

Take something as seemingly

building the rest of the car and when you see the end results the Mulsanne's cabin as is taken on time is spent on trimming out the to their jobs. Virtually as much

20



Through Mulliner, you can also have bespoke features such as personalise the car as well. For instance, you can choose contrast personalised treadplates and embroidered Bentley emblems. stitching or seat piping, or even are details that let you refined approach. Many of these small finesses that signal a more look in the cabin you'll discover

> feet even deeper into a snug rug, you may also want to add our luxurious, with an extra thick pile for added comfort, can be embroidery stitched into your the type that likes to wriggle your leather you choose. And if you're specified to match the shade of which are now even more headrests. Even the carpets,

popular lambswool rugs. MULSANNE FEATURES

Attention to detail is on display throughout. Even the seatbelt buckles are colour-matched to the leather. A range of finishes such as

contrast stitching and piping add to the element of personalisation.









Making the Capin come to life MAKING THE CABIN COME TO LIFE

optimises their natural aroma. of fine furniture pieces that used during the construction blemish-free hides. Soft and from herds in cooler climates sumptuous leather hides, for example. These are hand-picked a traditional process originally supple, they are then tanned in where the lack of insects means something to savour. Smell the The interior of a Bentley is

> With more wood than ever before – and requiring 17 of the highest quality leather hides in surrounds the entire cabin. Only in a car like the Mulsanne could Admire, too, the stunning design signature. you achieve such a remarkable continuous wooden waist rail that essential part of the character quality and be produced in a sustainable and ethical way. must meet exacting levels of sourced from all over the world Natural wood veneers are an

to offer a level of comfort never seen before. Premium materials, each car, the Mulsanne is designed symmetrical pattern across the entire car. In the Mulsanne our veneers are mounted on solid wood substrates carved matched veneers are renowned the world over. This difficult and exacting process involves of the techniques used today have developed over nearly 90 Wood is the foundation of the of the Bentley marque, and our expertise in this area makes end to end to make a perfect, years of production. Our mirror Bentley tradition and many us unique among car makers. placing successive veneer leaves



The Mulsanne has 3 times more handcrafted wood than other models. MULSANNE FEATURES

It takes 17 hand-picked leather hides to trim the Mulsanne's cabin.

Every wood veneer is mirror-matched to make a symmetrical finish throughout the interior.

from walnut, cherry or oak.

dynamics BRIVING DYNAMICS



Experience effortless power EXPERIENCE EFFORTLESS POWER

acceleration that arrives regard-less of engine speed or gear every Bentley. Anyone who astonishing the effect can be. selection will know just how has experienced the effortless ance are the hallmarks of providing unstressed performtorque instantly available Immense power and relentless

is no exception. What is

of the twin-turbocharged exceptional is the performance for over 50 years and Mulsanne Flagship Bentleys have been powered by mighty V8 engines town or racing across continents. whether rolling quietly through impeccable levels of refinement

just capable of great speeds and impressive acceleration. They are also renowned for their Of course, Bentleys are not

> while the massive torque delivered at 1750 rev/min. This dramatic ability to produce (1020Nm/752lb ft) is now develops 512PS (505bhp/377kW) renowned for. refined power that a Bentley is In the Mulsanne, the V8

that with a mere tap of the through the rev range ensures maximum torque from just above idle and then right

mounted paddleshift.

automatic transmission, which comes with steering-wheel of power and torque are comdeep, muffled V8 burble and plemented by an eight-speed relentless acceleration. These immense reserves



 The Mulsanne's 63/a-litre V8 delivers massive torque, effortdess acceleration and 21st Century emissions standards. MULSANNE FEATURES

technologies that ensure it enjoys the extreme levels of 6¾-litre V8 engine beneath its bonnet, which has cutting-edge

performance expected of it without sacrificing the graceful,

rewarded with that characteristic accelerator you are immediately

 New eight-speed transmission comes with steering wheel-mounted paddleshift. The twin-turbocharged engine produces 505bhp (512PS) and 1020Nm (752lb ft) of torque.



configurations were considered to come. emissions standards for years importance, it would need to maintain the highest levels of effortless torque from extremely low revs. Secondly, it should satisfy strict environmental Thirdly, and of equal refinement at any speed. engine needed to produce three challenges: first, the The Mulsanne engineers set While other powertrain

> torque, that is such a trademark targets, along with the massive it became clear that these

by the Mulsanne engineers, loads and friction for even better of every grand Bentley, could be best achieved with a V8 in the past. engine response. To achieve a and strong and reduce internal are now designed to be light pistons to the connecting rods the forged crankshaft to the has been used so successfully engine - the configuration that Every major component from

0

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The pioneering use of these two technologies in the V8's breathing, thereby Displacement. improving idle quality, increasing management system to adjust combination allows the engine and, a first for the flagship control systems: Cam Phasing the introduction of two new torque, the Mulsanne's V8 sees plus improved refinement and consumption and CO2 emissions significant reduction in fuel motoring sector, Variable

powers down four cylinders when cruising with a light load. foot down, however, it instantly The moment you press your Displacement imperceptibly and CO2 emissions. Variable offering better fuel economy torque from low revs and

improvement in fuel economy and CO_2 emissions of up to 15 percent. Not to mention cylinders back into play. and seamlessly brings all eight of a car of this calibre. experience one would expect powerful yet relaxed driving In other words, the sort of that massive 1020Nm of torque. The overall result is an

 Variable Displacement delivers lower fuel consumption and Cam Phasing boosts torque from lower revs and improves MULSANNE FEATURES refinement

emissions

Eight-speed transmission delivers imperceptible gearshifts at any speed.





C T thess driving

wheels, the Mulsanne adopts a classic Grand Tourer layout. of this peerless Bentley and the V8 engine's power to the rear has the dynamics to match its ensures that the Mulsanne the effortless driving credentials It's a configuration that underpins With its advanced eight-speed sumptuous interior. automatic gearbox transmitting Air suspension with continuously

set to Sport mode to enhance the powertrain during faster driving. variable damping creates an even more refined and honed ride, management systems can also be while the gearbox and engine

choose to do it in. For some, as personal a choice as the car you driving is about relaxed cruising. For others there is the joy to be The art of driving, of course, is

found in controlling a car at speed

both without making compromises to their chassis, suspension and steering set-ups. The new Drive Dynamics Control system that allows you to fine tune the Mulsanne is different. through their favourite set of bends. Few cars allow you to do At its heart is a state-of-the-art precise calibration depending on the road conditions or simply your allows you to personally 'tune' the car to a preferred driving 'Comfort' setting - offering firmer 'Sport' setting and softer preference at that time. modes: a default 'Bentley' setting, A fourth mode, 'Custom',

systems. Drive Dynamics Control suspension and steering control choice. memorised in the Keyless style. These settings are Ignition system as your bespoke

comes with three standard

Traction Control, hydraulic brake programmes are included with ESC Premium, which combines in the Mulsanne. Advanced assist to reduce stopping distances and Hill Hold Control. with ABS anti-lock braking, an Electronic Stability Control new vehicle stability and safety Other technologies abound



The Mulsanne has a state-of-the-art air suspension system with continuously variable MULSANNE FEATURES damping.

 Drive Dynamics Control allows the driver to fine tune suspension and steering control systems.

ESC Premium features an advanced new Electronic Stability Control System.

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An environment

Lucury at your tingertips

Elegant and whisper-quiet, the cabin of the Bentley Mulsanne is an oasis of calm in a hecric word. Acoustic glazing – quite simply double glazing for every window – utilises the latest in sound-proofing technologies to isolate the cabin and its occupants from the outside world. You can ride, reak, converse and enjoy yourself in impeecable style. Instead of packing the style. Instead of packing the buttons as possible. Advanced

yesteryear. Inspired by traditional Bentley gauges of the 1920s, they echo their aviation-style layout

dials have been crafted with an eye to the great Bentleys of

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appear when needed. One button. One touch. Everything you need

technologies are discreetly hidden away behind seductive veneer panels and magically

vents are integrated into the cabin's central door pillars to direct greater airflow to the rear cabin. In fact, passengers in the back can directly control their comfort thanks to the Mulsanne's full, four-zone climate control system.

that is a delight to behold. For the

perfectly smooth swivelling action

vents are still crafted from solid steel and polished to ensure that the great styling touches of the past. Traditional bullseye air

 right at your fingertips.
 Those with an appreciation of Bentley design history will recognise the nods to some of

with inverted dials. Starting with this sumptuous space, you can then add the creature comforts of your choice from a range of options. Ultimately, however, it should be like your own private clubroom – a place where you can unwind, be refreshed and be yourself.

MULSANNE FEATURES The Mulsanoe's instruments echo those from early Beneleys, with their axiation inspired inverted dials. Acoustic laminated window glazing minimises outside noise for a whisper-quite experience. Fordicional Beneley soling

 Acoustic laminated window glazing minimises outside noise for a whisper-quite experience.
 Traditional Bentley styling features such as bulleye air vents are included in the front and rear longside an advanced four-zone climate control system.





Infotainment and technology

that is also incredibly simple to unobtrusive. Bentley's design values - totally operate. It also stands true to minute infotainment technology Behind those exquisite veneer surfaces, you'll find up-to-the-The face of the system is a

view camera and tyre pressure monitoring. All of the main car functions such as the rear connection, and telephone and include navigation, the audio of your favourite music files or hi-resolution, 8" screen, that's system, iPod® and other media you to control a range of pictures. Together, these enable 20GB available to store thousands housed in the glovebox, with the system is a 60GB hard drive, when not in use. The heart of beautifully-veneered panel completely concealed behind a integrated applications that

systems can also be activated by

and 6-digit post code entry with featuring 3-D mapping to make seamlessly with other on-board the hard drive and interfaces connectivity is integrated into In addition, Bluetooth telephone route guidance clearer than ever, voice control. voice control are also available. Latest generation navigation

systems such as navigation and



with Bentley to create sound British company has collaborated as a world-class purveyor of Naim® for Bentley premium audio system. Recognised by audiophiles will opt for our exclusive ultimate in-car audio, however, enthusiasts looking for the or other media devices. Music designed to hold your iPod® MP3 player compatibility. It even has a unique, hide-lined drawer speakers powered through 6 channels, digital sound specialist sound systems, this processing and full iPod® and audio system comes with 14 The Mulsanne's standard

> by opting for the full Rear-Seat the best entertainment possible to 2200 watts of rich sound. Entertainment package. level, filling the interior with up for audio excellence to the next Passengers can also enjoy

MULSANNE FEATURES

A Voice Control system can be The Mulsanne's infotainment screen. an eight-inch high-resolution systems are controlled through

used to manage many functions such as the in-car telephone.

 A 14-speaker, six-channel audio system with digital sound processing and iPod®

connectivity.

An optional 2200W world-class, British Naim® for Bentley premium audio system offers 20 channels to drive 20 custom-made speakers.

described. Featuring 20 channels,

with 8 distinctive DSP modes, allowing individual control of

Putting you in control

manoeuvring in tight spaces.

ESC Premium safety system. of security as it is linked to the offers an even greater sense demanding stop-start driving effortless progress, even in the Mulsanne, even down to speed and distance of vehicles the front grille to monitor the This uses twin radar sensors in take the strain on long journeys Control comes as standard to at very high speeds. Cruise This uses the radar sensors to conditions. stationary, and as a result delivers ahead, then adjusts the speed of Control system is also available. and an optional Adaptive Cruise supreme driver comfort - even Mulsanne is designed to provide Every aspect of the Bentley Adaptive Cruise Control also

with advanced reverse and that you can manoeuvre the parallel parking settings that rear-view camera is also available screen in the cabin. An optional high-resolution multimedia facing sensors that project your forward and four rearwardas possible thanks to six Mulsanne as simply and safely comes as standard and ensures response. Parking Distance Control the quickest possible brake emergency situations to give brake-line pressure in by automatically increasing also reduce stopping distances application of the brakes. It can visually or with a mild and warns of a possible collision parking distances onto the

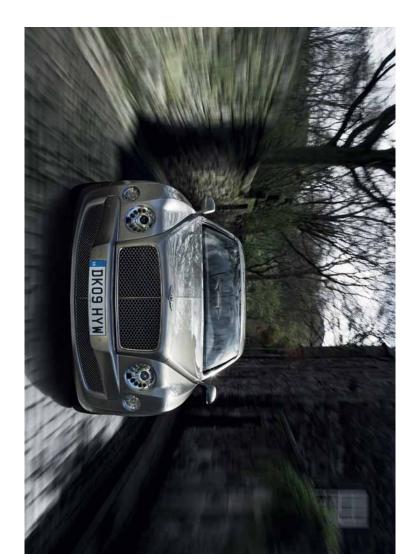
provide further support when exterior boot without touching its wet or wintery conditions, the ensures effortless use and, in an electrically powered bootlid perfect close every time, while beautifully refined feel and and ignition system provide a with an advanced keyless entry Power latching soft-close doors restricted sideroads or driveways invaluable when emerging from corners at slow speeds and are allow the driver to see around the front wheel arches, these can also be specified. Hidden in Additional side-view cameras ability to open and close the

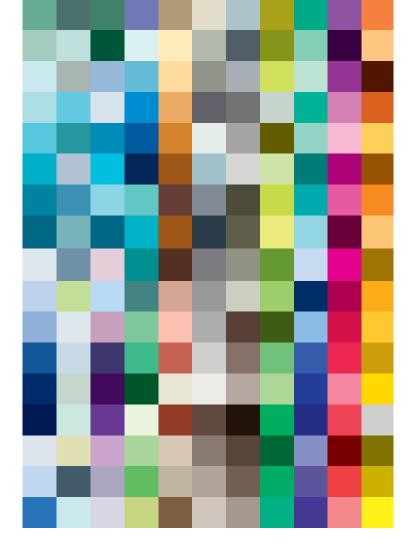
exclusively for the Mulsanne beautiful seats that are made you, you will nestle into the With the door closed behind

scan the road ahead at all times

are designed to be relaxing hand-crafted leather trim they by Bentley. With five layers massage systems. integrated ventilation and standard. All have the option of the outer rear seats have 8 as different adjustments, while The front seats have 12 and reviving in equal measure of padding, support and

 Parking Distance Control with rear-view camera projects guides for parallel and reverse parking situations on the 8-inch screen. Adaptive Cruise Control can monitor traffic ahead and MULSANNE FEATURES Power-latching doors and boot shut effortlessly. govern the Mulsanne's speed – even down to stationary.





A car to suit your tastes

what is a truly unique event: personality and taste perfectly. The starting point in creating is ready to guide you through That's why your Bentley dealer any Bentley is choice - lots of it. Our aim is to help you find a commissioning your Bentley look and feel that suits your

to you.

 over one billion in fact – when it comes to your personal choice of exterior colour, wheels, interior individuals who prefer even of solid, metallic, satin, and exterior paint colours in a range you have the choice of over 100 choice. Starting with the exterior, secondary hide. Our aim is to guide and inspire you through number of possible combinations Mulsanne. pearlescent finishes. For this world of almost endless trim features, veneers, main and There are a quite extraordinary

full appreciation of the potential level of personalisation can be achieved. With a choice of

mascot can also be specified.

It is inside the Mulsanne that a

24 leather hide colour choices,

you also have the option to select

steering wheel, carpets, seatbelts and door panels. In addition, incorporating the secondary hide, from 5 different colour splits,

they will help you consider, change, reflect and ultimately

4

personalised through a choice of brightware with a chrome radiator greater personalisation, we can Personalised door treadplates and a retractable Flying 'B' well as hand-finished stainless steel lower grilles, front wing surround - an ideal complement a colour that is uniquely personal to duo-tone painted cars - as accommodate requests to match vents and central door pillars. The exterior can also be cross-stitching. 24 colours are available for through to sporting Piano Black and standard Burr Walnut available, ranging from classic optional leather piping and and the new Sapelli Pommele. Nine wood veneers are

colour to veneer to stitching to technology. Designed to be laid each principal choice - from paint personal touches with marquetry (either contemporary out then captured in the portfolio commissioning cards showing package includes a set of Bentley wing badges for inlay), or even stainless steel You can even specify stunning journey of choice and design, this additional visual impact. cross-banding or picture-frame To guide you on this captivating

> your own unique Bentley. commission, with your dealer, www.mulsanne.bentleymotors.com For further inspiration please visit:

MULSANNE ESSENTIALS There are over 1 billion combinations of colours, wheels, trim features and

interior finishes on the new Mulsanne. © Over 100 paint choices can be selected in 4 different finishes. 24 leather hide choices available with complementary

9 wood veneers can be seatbelts. choices for carpets and

enhanced with stunning marquetry and cross-banding

Range of handcrafted bright-ware items include badges, chrome radiator surrounds and stainless steel grilles.

 Image: Distribution of the second state of the second s

*EU drive cycle fuel consumption figures are provisional and subject to Type Approval.
*North America: US EPA fuel consumption figures are pending certification and not available at time of going to press.

'IPOD' IS A TRADEMARK OF APPLE INC. 'BLUETOOTH' IS A REGISTERED TRADEMARK. 'NAIM' IS A REGISTERED TRADEMARK OF NAIM AUDIO LIMITED.



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