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BENTLEY

MULSANNNE





Contents.

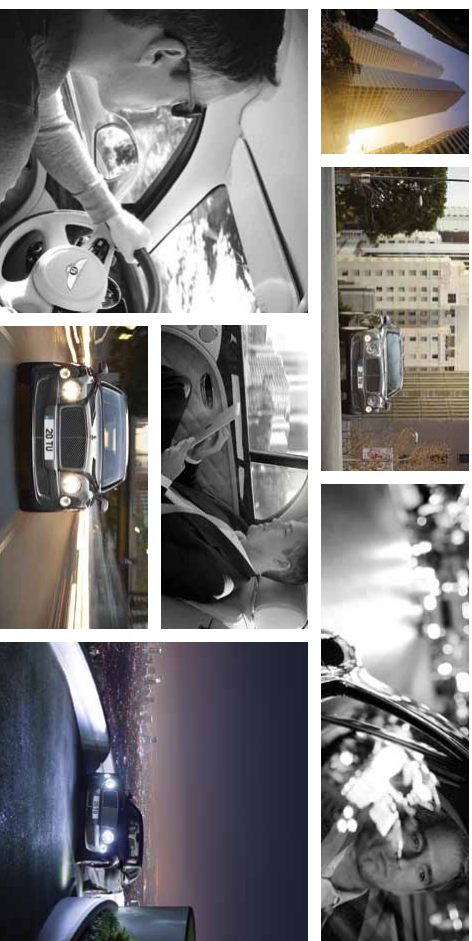
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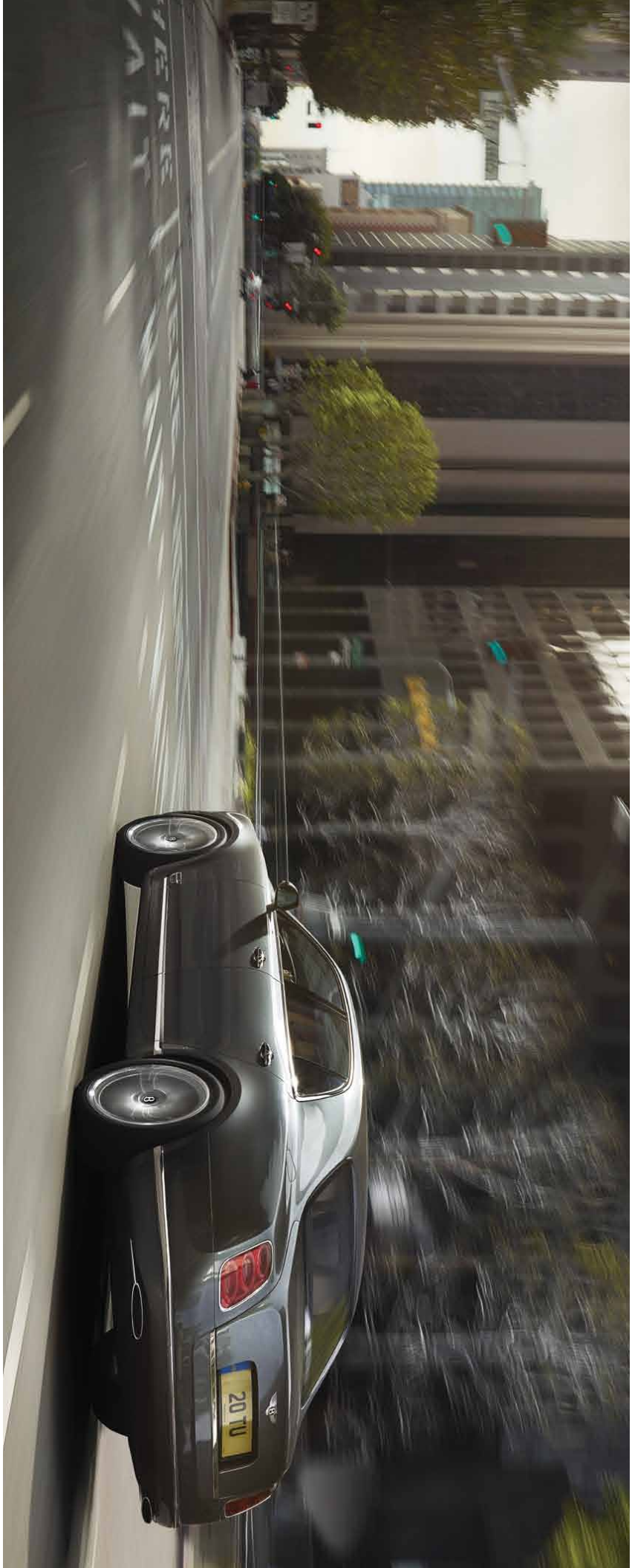
The luxury of exhilaration.

Handbuilt in Crevecoeur, unparalleled standards, the Mulsanne represents the pinnacle of Bentley's design, craft and engineering skills. The clean, timeless outline of Bentley fluidity, it is equally rewarding, whether you relax and enjoy the comfort of its rear seats or experience the pleasure of driving. The 6.75-litre V8 engine that can wolf the Mulsanne in near silence through city streets can also catapult the Bentley from rest to 60 miles an hour in just 5.1 seconds. Where circumstances permit, its incredible wave of power can be ridden all the way up to an astonishing 184 miles an hour.

Just as remarkable is the Mulsanne's chassis. The engineers at Bentley have created a 4-door flagship of exceptional agility. Its supple ride, intricacy of control and precision of feedback invites you to explore the performance of the system. Let us take you to the test compounds of the Bentley's sleek, aerodynamic wind tunnel. Here, you can soothe away the stress of a busy day. Whether you drive or are driven, there's no more satisfying way to travel. Bespoke luxury and sensational performance, in one remarkable car.







Different era. Same inspiration.

INTRODUCTION

INTRODUCTION

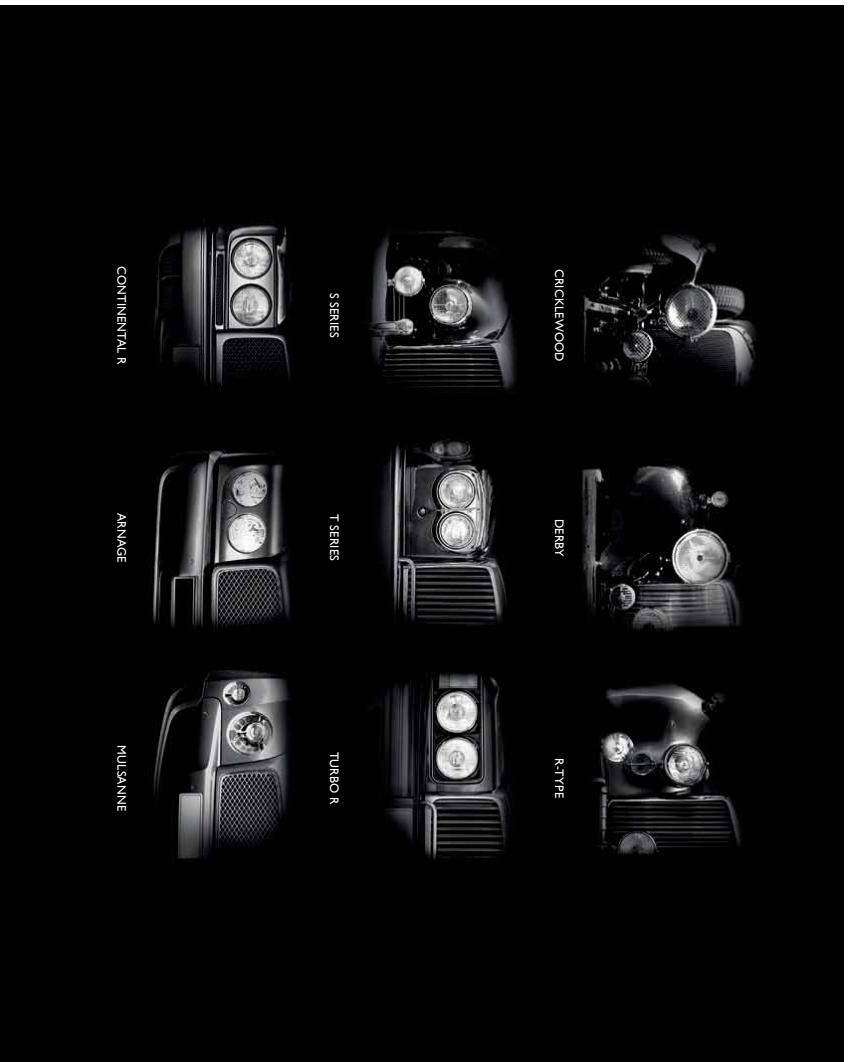


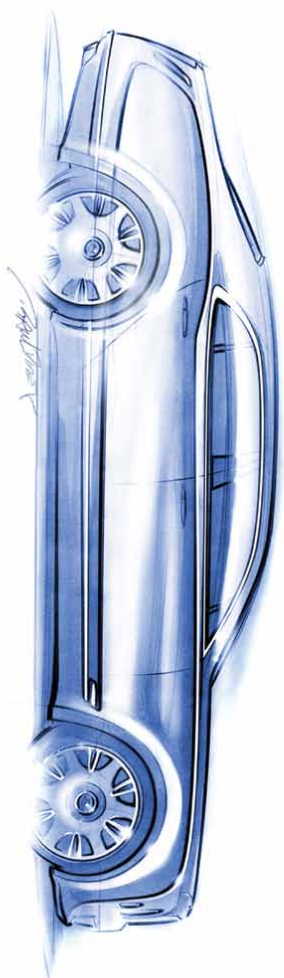
Timeless presence.



I have always wanted to make a silent triumph car, and I think that we have done it. With its sleek, aerodynamic lines, the Continental R is a true triumph car. It is a car that has been designed to last. It is a car that has been designed to be a part of your life. It is a car that has been designed to be a part of your life. It is a car that has been designed to be a part of your life.

More than eight decades later the Mulsanne is the spiritual heir to the 1920s Bentley. It is a car that has been designed to last. It is a car that has been designed to be a part of your life. It is a car that has been designed to be a part of your life. It is a car that has been designed to be a part of your life.





Even when still, it moves you.

DESIGN



DESIGN



Crew's design team took of the Bentley powerline. It's their word for the sharply defined crease that swoops upwards from the short front overhang, before curving around the front wheel and sweeping back along the waistline of the car. One past the driver's door it meets the handle, the muscular crest, the powerline enters its most potent form. Together with the curve of the front wheel wing, below Bentley's wing back, it creates an impression of immense power, strength and defines Bentleyness. You can trace it back to the 1952 R-Type Continental or even further, yet each generation brings a leaner, smoother, more athletic shaping to the form. In the Mulsanne it expresses a body that's spacious, yet strong, dominant, yet graceful. Even when the car is at rest, the powerline conveys movement. Together with the right angles and sharp details, and the sculptural D-pillar, it creates an impression of immense power, strength and endurance. An impression confirmed the first time you take the wheel.

A very modern classic.

DESIGN



The large, insect headlamps of the Bentley Mulsanne are evidence of a continuous design evolution, all the way back to the original 3-litre. Yet no Bentley before has ever featured a ring of bright LED lamps around the central projector beam. And no previous Bentley has featured a front wing in perforated aluminium, a manufacturing technology that gives Bentley designers the freedom to create a single, sinuous panel of metal without seams or joints. Thus the Mulsanne both respects Bentley's past identity and reinvents it for the future, as part of a constant process of design evolution.

Run your hand down the D-pillar – the earmost pillar of the cabin – and onto the rear wing and it will encounter

no seam or sharp change of direction. That, too, is evidence of a long, partnership between designer and craftsman that can only exist at a place like Crewe. Under the many layers of primer, paint and clear lacquer there's a thin line of exquisitely-brazed brass, joining the two panels. You will never find such a feature on a mass-produced car because the technique cannot be entrusted to a robot. Achieving it takes the skill of a craftsman with years of experience.

Skills of hand and eye and the very latest in panel forming technology. You will find both in the Mulsanne: a glorious fusion of extremes and a very modern classic.



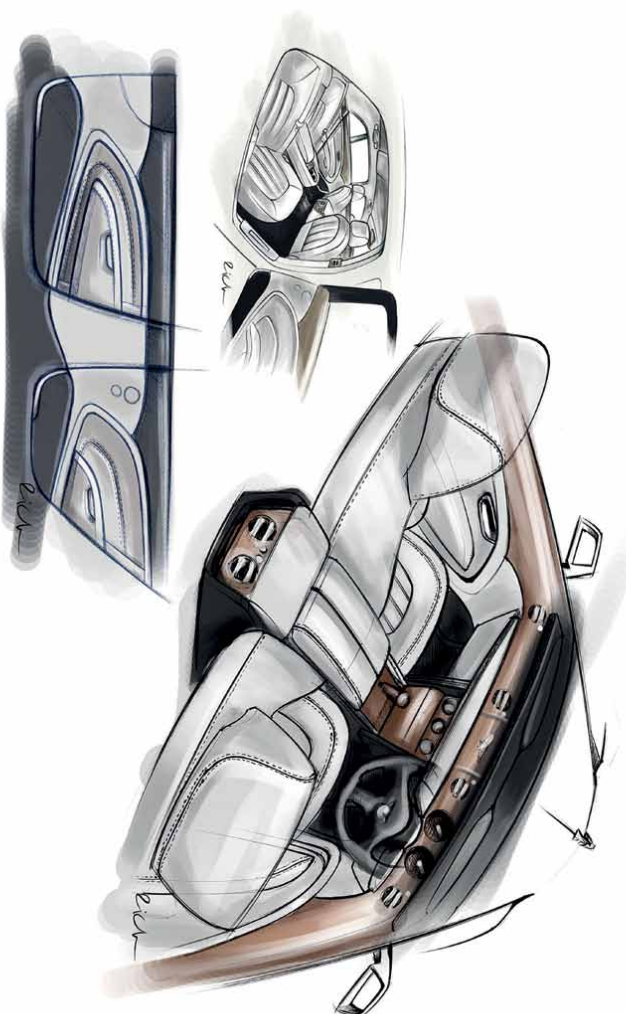
Bentley interior designers think outside the box.



From jewellery to architecture, furniture to fashion, Bentley designers draw their inspiration from many sources. So, while wood, leather and polished metal have a long pedigree at Bentley, the innovative ways that they are used in the interior are what make the Bentley interior so special. It's the combination of the finest materials and the skill of our designers and craftsmen that brings the Bentley interior to life. From the exterior with intricate, show-stopping Crewe's craftsmanship and creating an ambience of cosseting luxury. Wherever your eyes can see or fingers feel, there's uncompromising honours in the use of materials. What looks like polished steel is polished steel. The wood veneer displays its natural

colour, not some artificial approximation. Every interior surface that could be leather is leather. What you see is truly what you get.

Grasp the wheel, the result of 15 hours of patient, painstaking hand-crafting. The steering wheel is made of real, polished, hand-crafted leather and is finished with the finest stitching. As a bespoke Bentley, the interior of the Mulsanne is both built around you and crafted for you. The gleam of metal, glow of wood and soft caress of leather create an unmistakable sense of well-being. This is no mere car interior; it's a work of art that you can drive.



Shaped by air, for a car built to fly.

These meticulously defined curves on the front fender of the Bentley Mulliner cannot be created by a conventional wind tunnel. Instead, Bentley's engineering and production teams use a combination of wind-tunnel and aerodynamic wind-tunnel testing to create a car that is not only aerodynamic but also a masterpiece of engineering. The Mulliner's front fender is made of 6061 grade aluminum and is hand-finished to Bentley's exacting standards. It's a reminder of the way the car is made. With over 100 hand-finished details, the Mulliner's front fender is a testament to Bentley's commitment to excellence.





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PERFORMANCE



● Mulsanne Corner

A name from racing legend.

It's unfortunate that Mulsanne's reputation of a straighter than Le Mans circuit where Bentley made its reputation. Not so say purists. The straight is Hamardnes; it's the corner at the end of the long, high-speed straight, the one that imposes the hardest demands on brakes, tyres and suspension, hour after hour, which is called Mulsanne. If so, it's entirely appropriate that Bentley's bespoke Grand Tourer should be named after it. Because the Mulsanne is not only an immensely fast car, it is also a car of supreme poise, employing massive 40mm front brake discs (520mm at the rear) to bring the power of the 512PS engine under instant control. A Bentley to be enjoyed in the curves, as well as down the straights.



Engine plate bearing the signature of the engine builder

Six and three-quarter litres. A capacity for wonders.

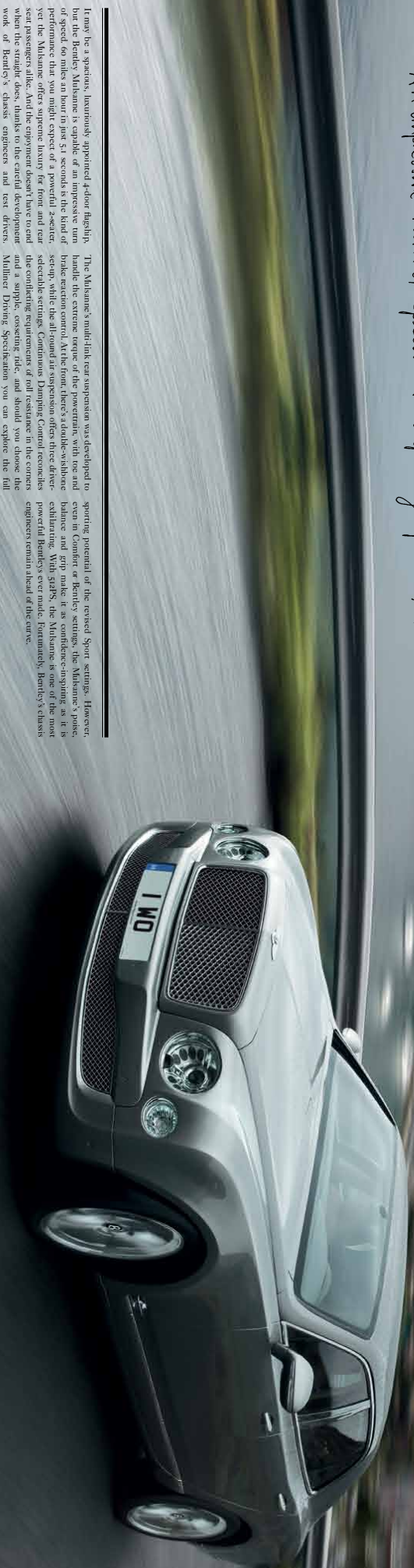
Six and three-quarter litres. There's something pleasingly traditional about the use of the fraction, rather than the exceedingly more 6.75. But that's the only nod to the past evident in the Mulsanne's V8, which features cam phasing and variable displacement to deliver exemplary refinement, torque delivery and fuel efficiency. Complementing these advanced technologies, lightweight pistons, connecting rods and a forged crankshaft further improve efficiency and the speed of throttle response. Individual sets of pistons and connecting rods are matched in weight for each engine, to achieve the last word in silken refinement. All these components are assembled by hand, with the name of the individual engine builder proudly displayed on the engine's

cam cover. The result is a remarkable performance that delivers 318PS and a maximum of torque yet one that can also sensibly, silently switch to 4-cylinder operation when

When compared with its immediate predecessor, the Mulsanne's V8 delivers more power and torque together with a 15 per cent improvement in fuel economy. It's an engine that complies with the latest emissions requirements, yet provides a sensation of boundless power when the throttle pedal is depressed. Coupled with its advanced 8-speed automatic transmission, the Mulsanne V8 can switch from whisper-quiet progress to deep-throated acceleration in a split second. Or perhaps that should be... in a fraction.



An impressive turn of speed. An inspiring speed of turn.



It may be a spacious, heartily appointed 4-door flagship, but the Bentley Continental is anything but ordinary. In fact, it's a performance car you might expect of a powerful 2-seater, yet the Mulsanne offers supreme luxury for front and rear seat passengers alike. And the enjoyment doesn't have to end when the straight descends, thanks to the careful development of Bentley's chassis engineers and test drivers. Mulliner Driving Specification you can explore the full

potential of the revised Sport settings. However, the Continental's performance is not just about speed and exhilaration. With 210hp, the Mulsanne is one of the most powerful Bentleys ever made. Fortunately, Bentley's chassis engineers remain ahead of the curve.



INTERIOR

Express your inner feelings.



Once, every car was crafted to the measure of its owner. At Crewe, the Mulsanne still is. More than 500 hours are spent on the interior of every Mulsanne. The colour of the leather, the stitching, the choice of wood, the choice of metal, the choice of fabric, the choice of the Bentley logo, all reflect your taste. No other car is like this. No other car is like the Mulsanne. From the Malm for Bentley audiophile system to the colour of the stitching, the cabin of your Mulsanne is your personal domain. And if you would like a little more personal, the rear seats, complete with LED illumination and bespoke champagne flutes, that too can be

accomplished in the most individual of all Bentleys. In the Mulsanne, the Bentley logo is not just a badge. It is the symbol of a heritage of splires, wood, leathers and carpet, stretch to near infinity. That is the true meaning of bespoke, as seen by the designers and craftsmen of Bentley. A Bentley made by a dedicated set of individuals, to the commission of one individual. The result: a car beyond compare. And a cabin to express your innermost values.

Where craftsmanship becomes art.

The outside world falls silent. A moment to savor. A ring of polished wood envelops the cabin; ahead, the inverted dial needles are evidence that the Mulsanne belongs to a long tradition of Bentley Grand Tourers. Meanwhile, the subtle scent of leather reminds you that Bentley retains traditional curing methods for its upholstery hides. Dozens of skilled men and women have spent around 170 hours to create this unique ambience. Now it's yours to enjoy.



INTERIOR

*Some parts of a Mullsanne are
eighty years in the making.*

Step into the cabin of the Mullsanne, allow the door's soft-close power latch to shut out the sounds of the street, and look around. The burr walnut that encircles you in the Mullsanne's continuous "ring of wood" started life many years ago in California, when W.O. Bentley's Speed Sixes were still dominating pre-war Brooklands. Harvested after 80 years or more, when the tree has finished its productive life, the precious root ball with its rare fungus is shaved into

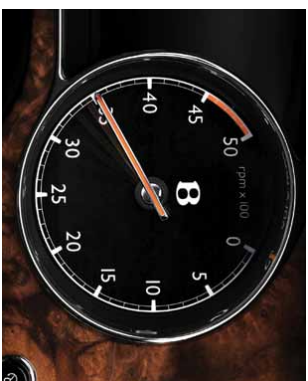
leaves 60mm thick, stacked, matured and kept in carefully climate-controlled storage chambers. It takes a full set of 24 leaves from the same root ball, with their mirror-image recurring pattern, to make the Mullsanne's cabin. To use excessive heat or bleaching upon such a precious commodity would be near-sinful; instead, Bentley uses a veneering process that takes up to five weeks for each set, but preserves the vitality of colour and grain intact. And while the burr

walnut, chestnut, sycamore, ash or maple is completing its long journey to the workshops of Crewe, the 17 hides required to make the upholstery for each Mullsanne have their own journey to make from the high pastures of northern Europe. Tanned using a traditional process that preserves their natural aroma, they bring the serene quality of a natural material to the interior of the grand Bentley. From the best of the world, to the best in the world.





INTERIOR



INTERIOR



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Escape to a different world. Every day.



IN-CAR TECHNOLOGY

Technology as intuitive as it is discreet.

Whether you drive or ride in the Mulsanne, you have an impressive range of information, entertainment and control functions at your fingertips. Yet Bentley's designers have been careful to avoid crowding the fascia and controls with switches. Instead, they've created an interior that's wonderfully relaxing, simply because it doesn't clamour for your attention. The infotainment screen, for example, can be concealed behind a veneered panel when it's not required for route navigation, rear camera view or other control functions. Your iPod, BlackBerry or MP3 player can be connected to the in-car audio system whilst remaining out of sight in a hidden drawer. Meanwhile, hidden in the glovebox is the heart of the infotainment system, with a powerful hard drive that offers the satellite navigation, audio and video files, personal

data, telephone and Bluetooth connectivity. Voice control means that you can make and receive calls or program the navigation system without having to take your hands off the wheel or your attention from the road.

The Mulsanne's specification also includes a 14-speaker audio system with Digital Signal Processing (DSP) and 6-CD autochanger, which, together with the Bentley's acoustic glazing and sound proofing, creates an exceptional audio experience. Audiophiles can also opt for the Main for Bentley system. This offering, of two world-leading British luxury brands offers the Mulsanne owner the option of a two-way rich, pure sound, with an custom-made speaker and eight DSP modes ensuring every audio ambience from rock concert to symphony orchestra.

The experience of owning a Bentley Mulsanne is a celebration of bespoke choice, and that's as true of the technology as it is of your selection of upholstery colour. The personalised keyless entry system allows you to set a number of pre-programmed configurations. Once set, it automatically selects each driver's chosen radio stations, phone book, steering column, seat belt and seat settings (including front and rear ventilation and massage modes). It can even store your preset preference for the electrically operated rear seat blinds. Once it is programmed, simply approach your Mulsanne, reach to open the door handle and it will be expecting you. Thus, even before the journey starts, you will be welcomed to the world of Bentley technology; discreet, intuitive and impressively understated.



Mulsanne owners have a clear sense of direction. And so does their Bentley.



Once upon a time, navigating your way around an unfamiliar city required the willing cooperation of a passerby—preferably one able to decipher maps and issue clear, timely instructions. Thankfully, those days and the potential for in-car disorientation when you're driving the Bentley Mulsanne are over.

Concealed until needed beneath an electrically-powered veneered panel, the 8" information screen of the Mulsanne can clearly and precisely direct you to your destination, however distant. A Bentley's grand touring credentials mean that your journey could cover several countries in one bound; fortunately, the 600GB hard disc drive that retains the Mulsanne's mapping data holds a continent's worth of mapping information readily accessible at all times. Input an address, a 7-digit postcode or name of one of the contacts

in your phone and it will leave the precise spot, navigating you with real-time traffic information (available in many world territories) to steer you around the source of delays. For clarity, you can choose between day view, night view, 3D mapping and city view modes on the screen.

But what if the passenger actively wants to participate in the navigating? In the latest Mulsanne models, that too is possible. Choose the rear seat entertainment package, which includes twin 8" screens on the rear of the headrests and in-between movies, TV or games, rear seat passengers will be able to watch your progress on the mapping as well as searching for and reporting new destinations on the system. Travelling in the Mulsanne, even back seat drivers can be harmoniously accommodated.



Individuality.

As the owner of a hand-built Bentley, you might expect to be offered a wide choice of exterior colours, and you will be. The same is true of the veneers that create the interior of the Mulliner's "ring of wood", or the hides that make the interior of the Mulliner's such a sensory delight. But consider too that you can also choose between seat piping, contrast stitching, diamond quilting or cross-stitching. Make your choice of wood veneer, and you'll be offered the choice of cross-banding, emblem inlay or picture frame-style inlay. Rapidly, you will begin to see why Bentley is confident that there will never be another like you. Your Mulliner's. If the only permission for Bentley to be yours is your choice, then you will be the only Bentley in the world. Bentley's experts at your Bentley dealership, or the colour and trim team at Geneva, will be happy to help you make your decision. It's your Bentley, in every sense.



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- 1 Violet
- 2 Grey/Violet
- 3 Pale Violet
- 4 Healer
- 5 Black/Violet
- 7 Myopia
- 8 Prana Red
- 9 Razon Red
- 10 Sunset
- 11 Light Cinn
- 12 Bergamot
- 14 Dragon Red
- 15 Ushun Red
- 16 5c Janet Red (Purizon)
- 17 5c Janet Red Gold
- 18 Orange Flame
- 19 Huzna
- 21 Bar-Chang
- 22 Amber
- 23 Granite
- 24 Bronze
- 25 Suburban Gold
- 26 Concrete/Melw
- 28 Old English White
- 29 Gold/Hydrate (Purizon)
- 30 Bronze
- 31 Evening Sheer
- 32 Myopia
- 33 Myopia
- 35 Circus
- 36 Ice
- 37 Glow White Gold
- 38 White Sand
- 39 Silver Frost
- 40 Glow White
- 41 Light Grey Sun
- 42 Frosting
- 43 Horizon
- 44 Midmark
- 45 Silver Tempel
- 46 Arctic Gold
- 47 Light Green
- 49 Light Green
- 50 Horizon Grey
- 51 Light Turb. Grey
- 52 Burnt Oak
- 53 Sandstone
- 54 Granite
- 55 Pulchrolog
- 57 Ashes
- 58 Green
- 59 Dark Grey Sun
- 60 Storm Grey
- 61 Boulder
- 62 Green
- 63 Midnight Emerald
- 64 Light Grey
- 65 Silver Green Gold
- 66 Burnt Gold
- 67 Burnt Red Green
- 68 Blue Emerald
- 69 Blue Emerald
- 70 Water
- 71 Light Emerald
- 72 Silver Green
- 73 Aquamarine
- 74 Spruce
- 75 Olive Blue Gold
- 76 Blue Emerald
- 77 Apple Green
- 79 Aurora
- 79 Neptune
- 80 Kaphura
- 81 Pale Sapphire
- 82 Powder Blue
- 83 Powder Blue
- 84 Meteor
- 85 Sapphire
- 86 Space Blue
- 87 Hawk
- 88 Thunder
- 89 Blue Crystal
- 90 Blue Crystal
- 91 Amethyst
- 93 Ocean Blue Gold
- 93 Turb. Grey
- 94 Windsor Blue
- 95 Dark Sapphire
- 96 Opal
- 97 Blue Emerald
- 98 Black Crystal
- 99 Blue Sapphire
- 100 Royal Blue

• All color swatches are available in Pantone and CMYK color spaces.
 For more information on color management, visit www.pantone.com.



A spectrum of choice.

Whether you desire select from the Bentley Mulsanne in its own right, or you desire to have the same in your own driveway, you can choose from a variety of options. From the classic, dark leather interior, to the more modern, light-colored leather interior, the Mulsanne offers a wide range of choices. In addition, you can choose from a variety of paint colors to match your personal style. For more information, please contact your Bentley retailer.



INDIVIDUALITY

Inspiration can arrive out of the blue.

They share an ability: at the Crown Jamboree. Still, metallic, parchment and satin paint, each pose a test to the skill of the artist. The artist's name is Bentley. The artist's medium is paint. The artist's canvas is a car. Bentley's artists are the most talented in the world, and they are the most dedicated. They are the artists who create the most beautiful cars in the world. They are the artists who create the most unique cars in the world. They are the artists who create the most inspiring cars in the world. They are the artists who create the most beautiful cars in the world. They are the artists who create the most unique cars in the world. They are the artists who create the most inspiring cars in the world. They are the artists who create the most beautiful cars in the world. They are the artists who create the most unique cars in the world. They are the artists who create the most inspiring cars in the world.



INDIVIDUALITY



INDIVIDUALITY



21" CLASSIC ALLOY WHEEL - PAINTED



20" MULLANNE ALLOY WHEEL - PAINTED



21" 3-PIECE SPOKE ALLOY WHEEL - PAINTED



21" MULLER DRIVING SPECIFICATION ALLOY WHEEL - PAINTED



21" CLASSIC ALLOY WHEEL - POLISHED



20" MULLANNE ALLOY WHEEL - CHROME



21" 3-PIECE SPOKE ALLOY WHEEL - POLISHED



21" MULLER DRIVING SPECIFICATION ALLOY WHEEL - POLISHED

INDIVIDUALITY

Wheel options.

Your choice of wheels makes a dramatic difference to the sound of the Mullanne and adds subtle style to the ride. The 20" wheel diameter speaks to the elegant side of the Mullanne, while the 21" wheels are sportier in character. But the difference is subtle, and the choice is a matter of preference. All wheel and tyre options are available either in painted finish or highly polished, and are designed in the Bentley design studio at Crewe in harmony with the Mullanne's proportions and sweeping lines. For full details, visit www.bentley.com or contact your Bentley dealership.



INDIVIDUALITY

*A reflection of
impeccable heritage.*



It takes 80 years for the butt root ball of a white pine to grow to perfection. And just nine weeks in the Bentley wood shop at Crewe for it to achieve immortality.

Veneers.



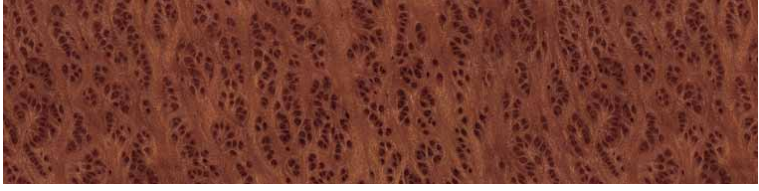
Birds Eye Maple



Olive Ash



Chestnut



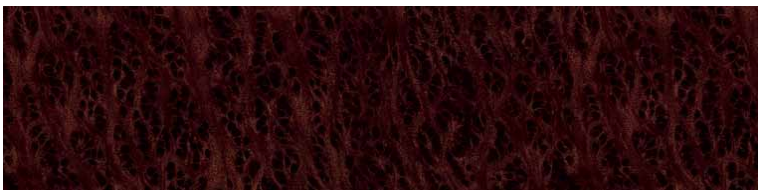
Vavona



Sapelli Pommele



Burr Walnut



Dark Stained Vavona



Dark Stained Burr Walnut



Pano Black



INDIVIDUALITY

For Bentley, a great bite is no minor irritation.

The first time you sit in a Bentley Mulsanne, it is the slight touch and scent of the leather upholstery that conveys the strongest sensation of handcrafted luxury. Bentley's expertise with leather is unsurpassed and its quality standards uncompromising: in the company's workshops at Crewe, a hide can be expected for something as insignificant as an insect bite. That's why Bentley insists on sourcing the supply of A-grade leather for its upholstery from northern European herds grazing at higher altitudes, where disfiguring bites and marks are less prevalent. Before it is delivered to Crewe, the leather is put through a complex, traditional tanning process to create a rich, mature leather aroma, cooking that of vintage Bentley's. Each skin is carefully pre-conditioned and examined, for Bentley refuses to employ surface camouflaging

to disguise imperfections. Once checked, and with each tiny blemish identified using ultra-strict marking tape, the hides are expertly laser-cut so that the sections that have the greatest amount of natural elasticity are used for surfaces such as the seats, rather than piping or the flatter surface of a door insert. All storage compartments, including the iPad drawer, glovebox and luggage compartment, are leather-lined, while the creation of the hand-sewn leather rim around the Mulsanne's steering wheel takes two days of intense, expert concentration.

When you commission your Mulsanne, you'll be offered a broad palette of 26 hide colours, all of which are designed to complement the choice of exterior colours. These colours may be specified in single-tone or duo-tone combinations

in four different colour splits, so you can choose not simply the colour scheme but also the mood of the interior, from traditional to contemporary and from elegant to sporty. The decision made, you will also be offered the choice of seat piping, contrast stitching or cross-stitching, as well as the recently-introduced perforated diamond quilting offered as part of the Mulliner Driving Specification.

Many Bentley customers take the opportunity to visit Crewe to see the painstaking craftsmanship that goes into the creation of each Mulsanne for themselves. Should you make the trip, make sure to meet the craftsmen and women of the leather workshop. Every time you drive your Mulsanne in the years to come, you'll be touched by their expertise.





Leathers.



Carpets and Seat belts.

The Bentley colour and trim team's attention to detail is demonstrated by the wide selection of colours for carpets and seat belts, which you can match to your chosen shade of hide from the 25 available colours. Belt colours are made to match that of the main hide colour, and even the seat belt buckles and straps can be customised to match the chosen colour. The interior is finished with the highest quality leather, with the leather seatbelts contrasted with the hide colour. High quality leather is used for the upholstery, containing dark, rich dyes to perfectly complement the hides. A bespoke Wilson carpet was developed exclusively for Mulsanne, with a greater stitch rate to give the best possible sensation of depth and luxury. The carpet is flat cut, leather bound and fitted with stainless steel overmat fasteners.

INDIVIDUALITY

*Optional specifications.
A treasure trove of temptation.*

From veneered picnic tables with contemporary cross-banding to a veneered foot driver, and from hand-stitched wings to a Flying B mascot, you'll find many temptations in the optional specification pages at the back of this book. For the latest

Mustang models, the tilting glass sunroof brings a welcome touch of brightness on dull days and features an interior blind matched to the hide upholstery. As ever, your Bentley dealer representative will be happy to explain each feature in detail.



One of the Mulsanne's order options.

There is no such thing as a standard specification Mulsanne. There are, simply, hundreds of possible specifications, and one of them will be yours. From duo-tone paint, or satin finish paint, to coachlines (thin or thick, single or double) the choices extend to complementary hide colours, and if so, which of the four available colour splits you prefer. And that's before you start to consider colour splits, wood veneers, marquetry, cross-hairing, alloy wheels or even the selection of a Winged 'B' bonnet mascot. It could be a



daunting prospect, but fortunately Bentley dealers and the commissioning team at Crewe are skilled in helping owners to find their ideal specification among the plethora of choice. What, then, can be termed 'extra' for such an extensively equipped car? Simply, Bentley recognises that some owners require features that others do not. The optional bottle cooler, for example, holds two champagne bottles in a central position (so that a half-full bottle can be placed there without spillage). Its contemporary design with a powdered, frosted glass cover



and white LED lighting is complemented by the champagne flutes, designed for Mulsanne by David Redman of London and inspired by the Spoke Mulsanne alloy wheel design. You may find such a feature delightful, or it may not fit your needs. The same can be said of options such as adaptive cruise control, or the seat ventilation system that can now be specified with the diamond quilting of the Mulliner Driving Specification. With all such features, Bentley offers the choice: the result will be your individual creation.





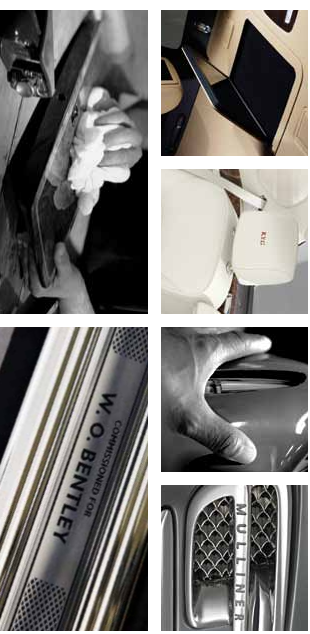
MULLINER

Mulliner. Let your imagination roam.

The name Bentley has been at the pinnacle of motoring since 1925. Henry Jervis Mulliner made Mulliner's first Bentley coachwork in 1924. The two names have enjoyed an association ever since, cemented when H.J. Mulliner became Bentley's specialist coachbuilding division in 1939.

But craftsmanship and a shared history are only part of the story. Today, the name Mulliner's just as likely to be associated with the technology of an air suspension Sport mode as it is with exquisite diamond-quilted upholstery. Mulliner's team of craftsmen and women are always ready to accept the challenge to create an interior that's truly one of a kind. Recent commissions have included a solid silver vanity set, velvet waistfraks with

ribbons of precision metal and one-off fitted headlinings in a unique, personally-commissioned colour scheme. Clearly, impossible is not a word you are likely to hear in the Mulliner workshops. So, if you wish to have instant access to music, film, TV, internet or telephone on the move, Bentley can add drop-down screens, tablet computers and a high performance hard drive to the specification of your Mulsanne. Alternatively, you may choose to have the headrests of your Mulsanne embroidered with a personal monogram, logo or crest, or personalise the headlightes. Everything is possible. When commissioning your Mulsanne, you can set your imagination free - and trust Mulliner to make the dream a reality.



COMMISSIONED FOR
W. O. BENTLEY

Mulliner Driving Specification. A sharper edge.



While some luxury cars are designed solely around the rear seat passenger, Bentley offers a more sporting interpretation of grand touring. Although supremely sensitive to ride in the high speeds of a Bentley Continental GT, the car is also, in the months from a price point of £100,000, a driver's car. The Mulliner Driving Specification for Mulsanne will have special appeal.

Distinguished from the outside by 21" zircon wheels with titanium fasteners and a new Flying B Mulliner wing vent, the Mulliner Driving Specification redefines the serene presence and Continental GT's appeal. As a result, the car is a self-defining piece of art. As a result, the car is a self-defining piece of art. As a result, the car is a self-defining piece of art. Entirely appropriate, for a car of such impeccable balance.



MULLINER



Emphasising the Mulliner's sporting character, the Mulliner Driving Specification interior includes perforated diamond-plate seat and door pulls, with traditional Bentley Specification can be found on the sills. The Mulliner Driving Specification adds to the impressive sporting credentials of the Mulliner Driving Specification with a leather and bronze perforated leather steering wheel, a leather door handle and a leather door sill. The Mulliner Driving Specification also offers the two qualities of relaxation and exhilaration.



A Mulsanne to match your vision.

You may already have a clear mental picture of the colours, and their subtle, near-infinite permutations of paint, crests, and their intricate, hand-crafted details. But for the people who are not so sure, Bentley's all about the pleasure of commissioning a bespoke Bentley is all about a little guidance who better to assist you than the people who created the design? Bentley's designers have created a

selection of suggested colour specifications – not necessarily to be followed slavishly, but to offer a starting point. Then, by reflecting your own preferences, they can help you find the Mulsanne that reflects your personality – and matches your vision.



Single-five steering wheel

Bolton secondary hole

Piano Black veneer

DESIGNER'S CHOICE



Levison main hole



The power of contrast.

The classic, sophisticated and understated impact of the Onyx exterior finish is the perfect backdrop for the jewelery of the Mulliner Driving Specification, with its polished 21" 2-piece alloy wheels and distinctive wing vent. Inside, Bolighi Hide and Piano Black trim continue the strong, positive ambience – and their dark tones frame the clean, fresh, Leren main hide upholstery with its HD5 diamond quilting. A Mulsanne that means business – in every sense.

DESIGNERS' CHOICE



Venerable Run/Mason hide
steering wheel

Imperial Blue secondary hide

Castnut veneer



Magnum main hide



DESIGNERS' CHOICE

Blue skies, bright days.

The scintillating Ghost White pearl-effect finish appears at its very best in brilliant sunshine, and this shade is a popular choice for Bentley customers in warmer climates. The effect is confident and striking, especially when teamed with the Mulliner Driving Specification polished 2-piece alloy wheels and wing vent. Inside, the vibrant use of Hothorn secondary hide frames and contrasts the Linnen main hide and Olive Ash veneer, giving the interior an unmistakably sporting ambience.

Single-fine steering wheel

Hothorn secondary hide

Olive Ash veneer



Linnen main hide

Classic with a twist.



Dark Sapphire is an inspired choice for an exterior with a hint of the unexpected. It's a contemporary shade that's elegantly understated, while the choice of 21" Classic alloy wheels accentuates the Mulliner's sweeping lines. Inside, Magnum hide with Imperial Blue secondary hide smoothly integrates with the exterior, the light shade of the Chestnut veneer creating a luxurious and relaxed ambience. Picture frame-style alloy on the wipers adds a contemporary note, and are a reminder of Crews' peerless craftsmanship skills in wood veneer.

DESIGNERS' CHOICE



Dark-fine steering wheel

French Navy secondary hide

Dark Burr Walnut veneer



Tweed main hide



DESIGNERS' CHOICE

Five and passion.

The choice of Ruby Red exterior, Mulliner Driving Specification and Burnt Oak single colour interior makes a dramatic statement of sporting intent. Yet Ruby has a subtlety that other reds lack, giving this Mulliner specification a sophisticated edge. The dark chocolate Burnt Oak hide is lifted by the use of linen contrast stitching, while the diamond-quiet MDS upholstery is the classic sporting choice. The dark Venova veneer has a hint of red to it, providing a subtle echo of the exterior colour.

Single-fine steering wheel

Burnt Oak secondary hide

Dark Stained Venova veneer



Burnt Oak main hide



Subtle sensuality.

The lighter shade of Fountain Blue emphasises every coach-built line and crease of the Mulliner's bodywork, and the exterior is given a sporting accent with the choice of 21" 5-spoke alloy wheels. Inside, Dark Burr Walnut and French Navy hide harmonise perfectly, while the exterior finish and interior are brought together by the French Navy secondary hide. A contemporary take on traditional Bentley shades, creating an assured, elegant and cool specification.



DESIGNER'S CHOICE

The Mullsanne MDS featured in this book.



Exterior Colour - *Tungsten*

21" MDS Alloy Wheels - *Pinkfoot*

Secondary Hide - *Tissue*
Veneer - *Burr Walnut*



Seat Style - *Diamond Quilted*
Main Hide - *Tissue*



The Muller Driving Specification give extra visual emphasis to the sporting side of the Mullsanne's character so the choice of a sleeky Tungsten exterior finish makes the perfect partner for the 21" 2piece alloy wheels and Muller wing vent. Tissue main hide is a light shade with a contemporary feel and is ideal for the sporty demure quilted upholstery, while the secondary hide - Almond leather brings extra colour and depth to the fascia, veneers and trim.

DESIGNER'S CHOICE

The Mullsanne featured in this book.



Exterior Colour - *Pale Bridger*

21" Classic Alloy Wheel - *Pinkfoot*

Secondary Hide - *Porpoise*
Veneer - *Burr Walnut*



Seat Style - *Straight Front*
Main Hide - *Autumn*



Pale Bridger, a finish specially created for Mullsanne, sets a mood of golden autumnal mornings and displays the sculptured lines of the Mullsanne to perfection. Paired with understated 21" Classic alloy wheels, the effect is softness and elegance. Inside, the pairing of Autumn main hide with Porpoise secondary hide and straight front upholstery continues Bentley's design ethos such as this, better than the warm figured graining of Burr Walnut.

By scanning this QR code you can browse through additional specifications.



Mulsanne accessories.

All accessories for the Mulsanne are tested to Bentley standards, and Crewe's designers and engineers are involved in setting the specifications for many of the products. Privacy curtains, which can be fitted by your Bentley dealer, feature black curtains set into the rear and side window surrounds, and can be operated from the front and rear compartments. Other accessories include protective personalised car covers for both indoor and outdoor use, self-fueling wheel boots for both indoor and outdoor use, self-fueling wheel covers for both indoor and outdoor use, and personalised car mats. Please contact your Bentley dealer representative for details on the full accessories range.



RELAXATION PACK



PRIVITY CURTAINS



ILLUMINATED PLEDGMENTS



PRIVITY CURTAINS



PERSONALISED CAR COVERS



3MM'S SPIDER



SELF-FUELING WHEEL BOOTS



AUTOLOCK



PERSONALISED CHILD SEAT (GROUPS 2-3)

The Bentley Collection.



FEDERBACK MAPLE WALLET BOX



WEEKENDER LEATHER BAG



149 MULSANNE HOOD



ETTINGER LEATHER NOTEBOOK



ETTINGER PAPERWEIGHT



ETTINGER AND CASE Available in red and black

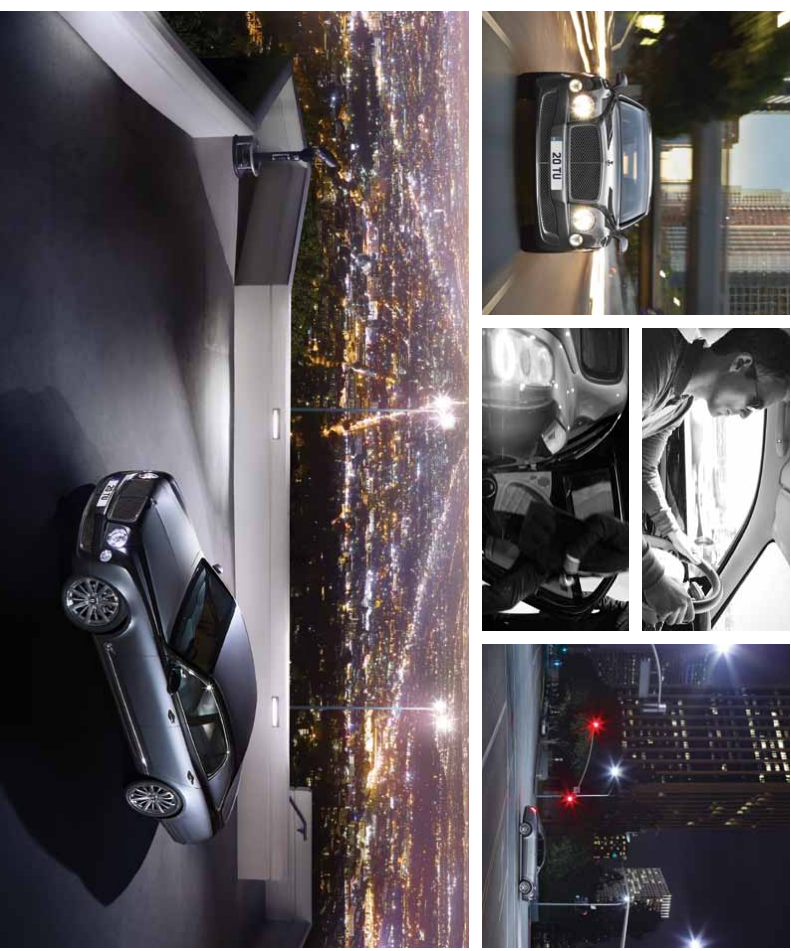
The Bentley wings, designed by artist P. Gordon Gadsby, are your guarantee of the highest quality standards. That's why everything that carries them, from the Mulsanne to a 149 scale model of the same car, have to be approved by Bentley. The 149 scale model is made from the finest materials and is hand-crafted in our leather goods to the exquisite workmanship of a tailor box for your watches and jewellery, the Bentley Collection offers a wide range of delightful possessions. Bentley Collection items such as the Flying 'B' paperweight also make wonderful gifts, giving lasting pleasure to the recipient.

For the Bentley Collection, please visit our online store www.bentleycollection.com or contact your dealer.

The enduring pleasure of Bentley ownership.

The Bentley Mulsanne represents the pinnacle of British motoring. A study for the serene, designed and engineered without compromise. It combines outstanding luxury with the stirring performance and spirit that are at the heart of every Bentley. And, as with every Bentley ever made, the Mulsanne is built to give lasting enjoyment. The more you drive it, the more it will feed part of your life. Its meticulously-cured leather

upholders will give a welcoming patina with the years, the exclusive 6.5 litre engine will delight you with its immense power and refinement for hundreds of thousands of miles. And its unique combination of fitless performance, simple ride and exceptional comfort will be a pleasure to return to, each time you travel in it. That's the pleasure of owning a Bentley. The more you use it as an everyday car, the more you'll appreciate its luxury.



Optional Specification.

WHEELS & TYRES

- 20" Meridian alloy wheel - Chrome
- 21" Classic alloy wheel - Painted
- 21" Classic alloy wheel - Polished
- 21" Zipped S-spoke alloy wheel - Painted
- 21" Zipped S-spoke alloy wheel - Polished
- Splice-anneal grey wheel

EXTERIOR FITTINGS

- Chrome radiator shell with bright stainless steel matrix grille
- Bright stainless steel matrix to lower bumper apertures and front wing vents
- Jewel fied filter cap
- Bright stainless steel door pillar finisher
- Whitout front license plate bracket*

GLASS & ROOF

- Shade band to tinted windscreen*
- Privacy glass to rear screen and rear side windows*
- Glass sunroof to front compartment

VENERS

- Birch Eye Maple, Chestnut, Dark Stained Varnish, Olive Ash, Sapelli, Rosewood, Varnish

WOODWORK & MILANS

- Bentley Wing badge and chrome inlay strip to wheelrims and badge to fascia
- Bentley Wing badge to wheelrims and fascia
- Contemporary style cross-banding and inlay to fascia and wheelrims (only available with Bent Wood)
- Picture frame-style inlay to wheelrims
- Rear seatrims with Piano Black
- Rear door panels
- Veneered PFD driver and minor gangers panel
- Veneered picnic tables
- Veneered picnic tables with contemporary cross-banding and inlay

SEATING

- Contrast stitching
- Cross-stitching
- Embroidered Bentley emblems to all seats
- Seat piping
- Seat ventilation and massage function to front and rear seats

STEERING WHEELS & DRIVE CONTROLS

- Dipped alloy sports foot pedals
- Two-tone hide-trimmed steering wheel (4-spoke)
- Heated single-tone hide-trimmed steering wheel (4-spoke)
- Veneered gear lever
- Veneered steering wheel (4-spoke) (available with Chestnut, Bent Walnut, Piano Black, Birch Eye Maple and Dark Stained Bent Walnut veneers)

MATS & RUGS

- Deep-pile Wilton carpet mats to front and rear
- Lambswool rugs for front and rear (in addition to standard overmat)

AUDIO & TECHNOLOGY

- "Naim for Bentley" Premium Audio System
- Rear entertainment package incorporating two 8" LCD screens to headrests, DVD player to rear armrest surround, two sets of cordless headphones and remote control
- 6-disc DVD player
- Digital analogue TV tuner*
- WPT hotspot*

CONVENIENCE

- Fronted glass, refrigerated bottle cooler with bespoke crystal champagne flutes
- Adaptive cruise control system*
- Ambient interior mood lighting (available in Europe only. Refer to the order grille for country applicability)
- Ambient interior mood lighting
- 4 City umbrellas
- First aid kit in addition to warning triangle
- 4 City umbrellas
- First aid kit in addition to warning triangle
- Removable specific tool kit
- Removable specific tool kit
- Removable specific tool kit
- Removable specific tool kit
- Side view camera (only available with rear view camera)
- Twin illuminated fold-down vanity mirror and rear quarter vanity mirrors
- Valet key
- Bentley GPS tracking system (full function on addition to standard alarm system)*
- Bentley GPS tracking system (preparation only in addition to standard alarm system)*

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MULLINER CATALOGUE

- Personalised embroidery to headrests
- Personalised leather plaques

MULLINER DRIVING SPECIFICATION

- Mulliner Driving Specification (Painted wheel)
- Mulliner Driving Specification (Polished wheel)
- Premium leather interior
- Sported bumper and steering
- Mulliner Plying "B" style wing vents
- Diamond-optical hide door panels
- Diamond-optical hide seat covering
- Dipped alloy sports foot pedals
- Indented hide headlining
- Contoured finish to interior door handles
- Knurled finish to organ stops
- Knurled sports gear lever
- Handcrafted by Mulliner plaque
- Mulliner Driving Specification with alternative wheel

REMIERE SPECIFICATION

- Ambient interior mood lighting
- Bright stainless steel door pillar finisher
- Bright stainless steel matrix to lower bumper apertures and front wing vents
- Plying "B" radiator mascot
- Plying "B" radiator mascot
- Plying "B" radiator mascot
- Jewel fied filter cap
- Jewel fied filter cap
- Jewel fied filter cap
- Rear view camera
- Remote-controlled garage door opener (not available in all markets)
- Seat ventilation and massage function to front and rear seats
- Shade band to tinted windscreen (not available in Japan)
- Valet key
- Veneered PFD driver and minor gangers panel
- Veneered picnic tables

*Not available in all markets.





